

Work Order ID 63139

Thursday, October 21, 2010 2:36:48 PM

Page 1

Item ID: D350-636-215

Accept

Setup Start

Revision ID:

Stop

Item Name: Skidtube STD LH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00

Required Date: 10/28/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

10-10-21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-636	H

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-636-215 CHG001

Labels only
8/10/10

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D350-636-015	CHG	CHG001		
DESC	Skidtube LH	STC	SH99-7		
LOT	B62907	STC	SR00646SE		
MODEL	AS350/355	STC			
PATENTS US #5735484 CA #2222184 EUROPEAN NL # 0828655				MADE IN CANADA D2729-2	

110

Assemble as per dwg

0.00



HandFinish

Memo

0.00

Hand Finishing

1- Assemble Toe kit, Wedge kit and Tow ring kit to D350-636-015 as per IIN-D350-636

11/03/10

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

11/03/10

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

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Page 2

Item ID: D350-636-215

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube STD LH, Deluxe

Start Date: 10/21/2010 Start Qty: 1.00



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Required Date: 10/28/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-636-215

Location: _____

PPP rev: _____

4/3/11

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/11

MF

11-03-11

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Picklist Print

Thursday, October 21, 2010 2:36:52 PM

Page 1

Work Order ID: 63139

Parent Item: D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe





Start Date: 10/21/2010

Required Date: 10/28/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015  Skidtube STD w/ Training Wearplates, LH		Manufactured	No			110	Each	0.0000	1	1			
D350-636-101  Toe Step, LH/RH		Manufactured	No			110	Each	15.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG021				15					
				26089				15					
D350-636-105A  Wedge Installation		Manufactured	No			110	Each	10.0000	1	1			
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FG021				10					
				51450				1					
				51959				4					
				54958				5					
D350-636-109  Tow Ring Installation		Manufactured	No			110	Each	0.0000	1	1			

B62907  11/03/10

1  11/03/10

1  11/03/10

1  11/03/10

B62717

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NOTE: Date & initial all entries

43139
Pl 10-1021

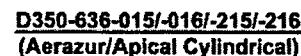


Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY

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Date: 10.07.26

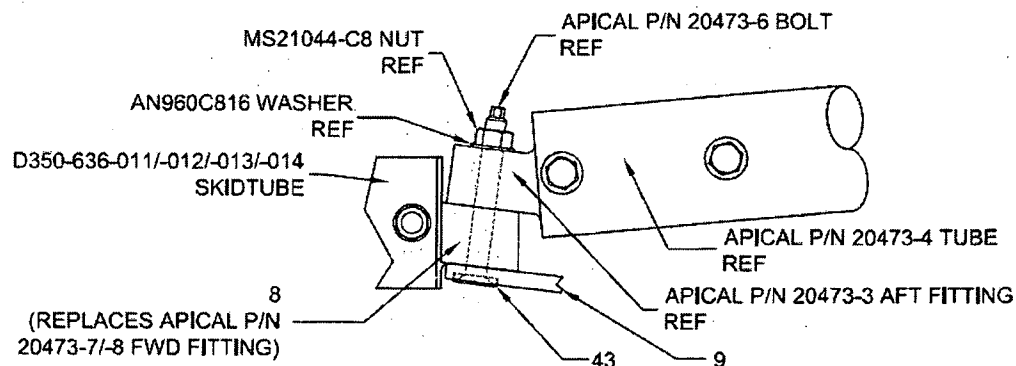
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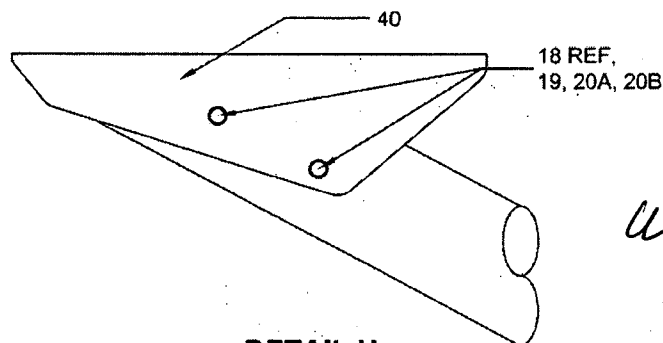
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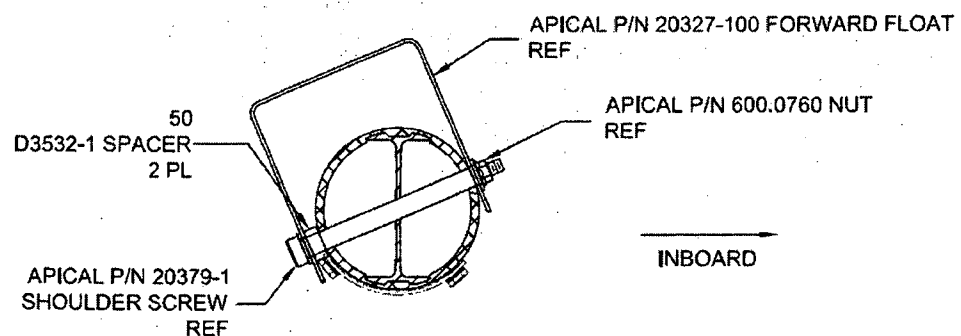
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DETAIL G
(APICAL CYLINDRICAL AND TRI-BAG INSTALLATIONS)
1 PL PER SKIDTUBE



DETAIL H
(D350-636-101 TOE STEP)
1 PL PER SKIDTUBE



SECTION N-N
(LH SHOWN, RH OPPOSITE)
(D350-636-011/-012 WITH APICAL CYLINDRICAL FLOATS ONLY)

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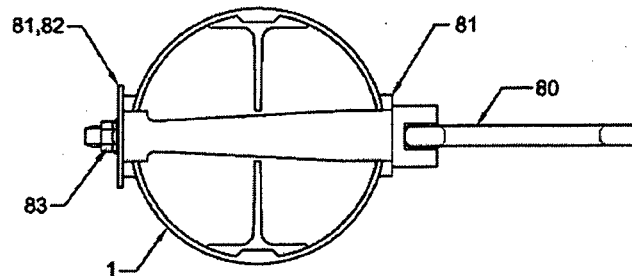
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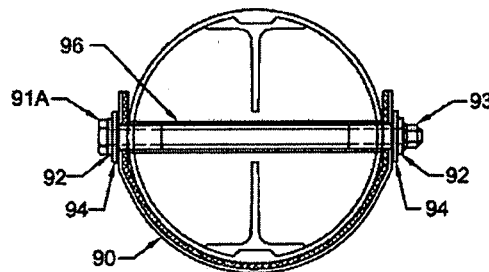
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SECTION R-R
SHOWN WITH DRILLED Ø0.625" HOLE &
D350-636-109 TOW RING KIT



SECTION S-S
D350-636-015/-016/-017/-018/-215/-216/-217/-218
SKIDTUBES, 3 PL

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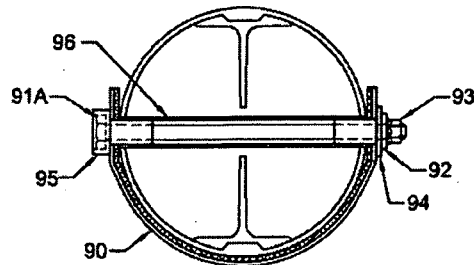
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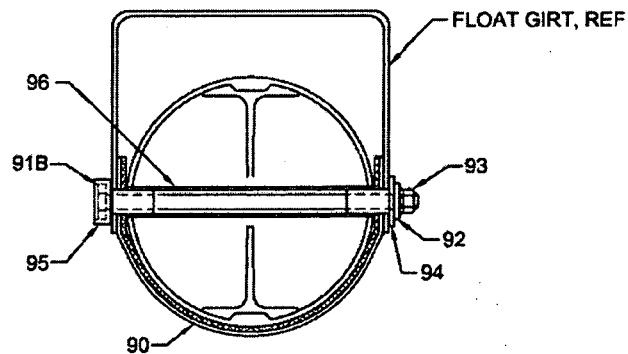
NOTE: Date & initial all entries



**WITHOUT APICAL CYLINDRICAL BAG
FLOATS**

OR

w/o 43139



WITH APICAL CYLINDRICAL BAG FLOATS

SECTION T-T
D350-636-015/-016/-215/-216 SKIDTUBES
1 PL

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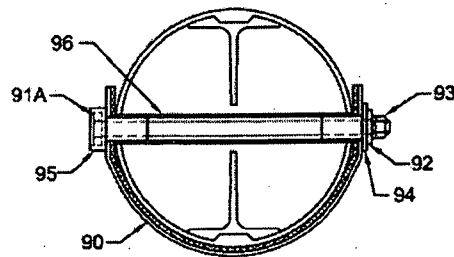
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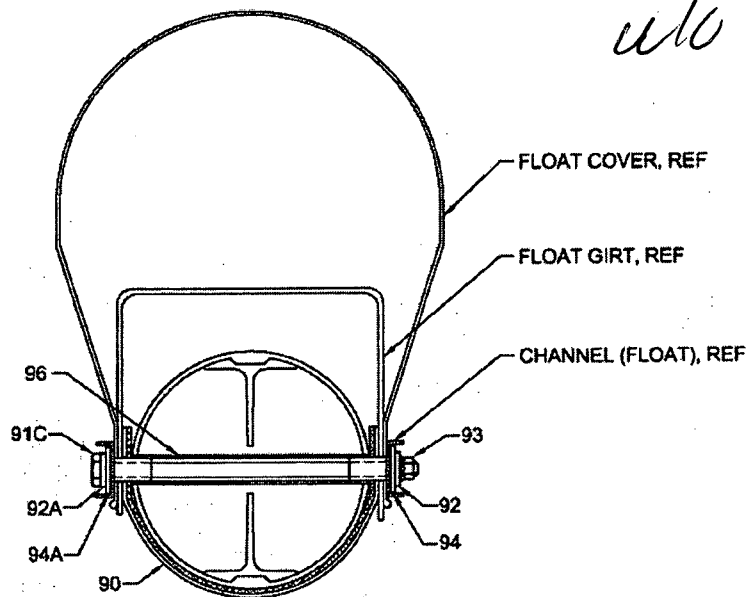
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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WITHOUT APICAL TRI BAG FLOATS

OR



WITH APICAL TRI BAG FLOATS

SECTION U-U

D350-636-017/-018/-217/-218 SKIDTUBES
1 PL

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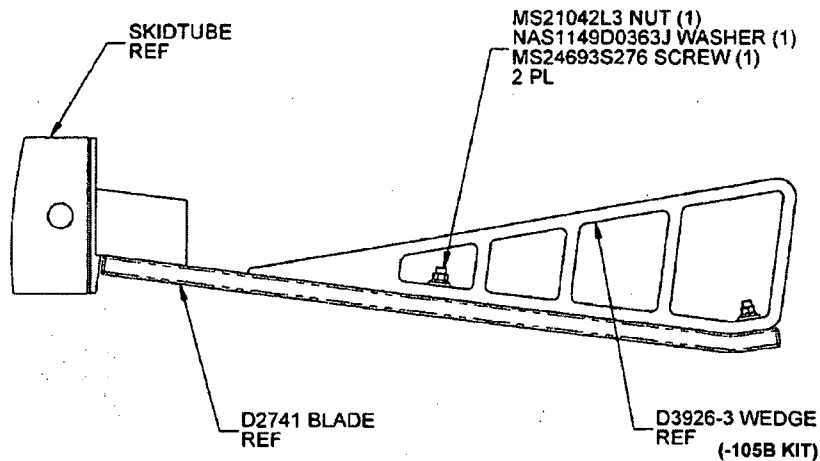
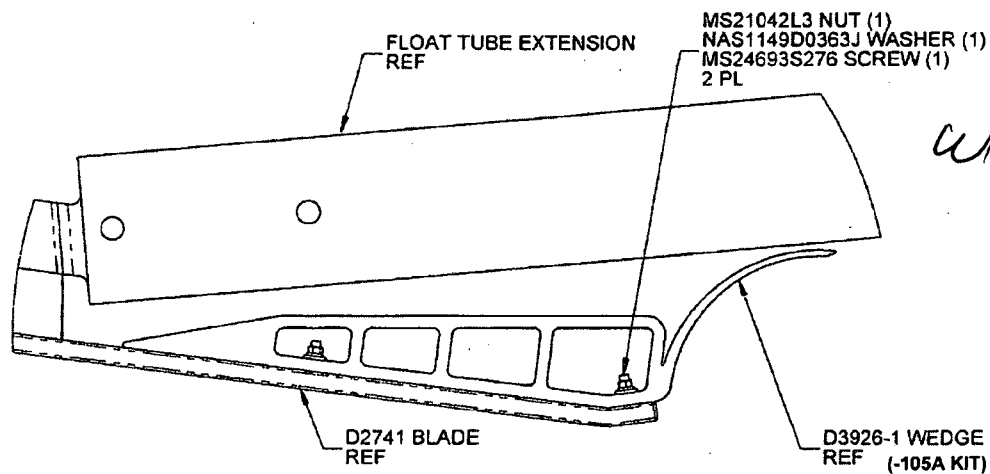
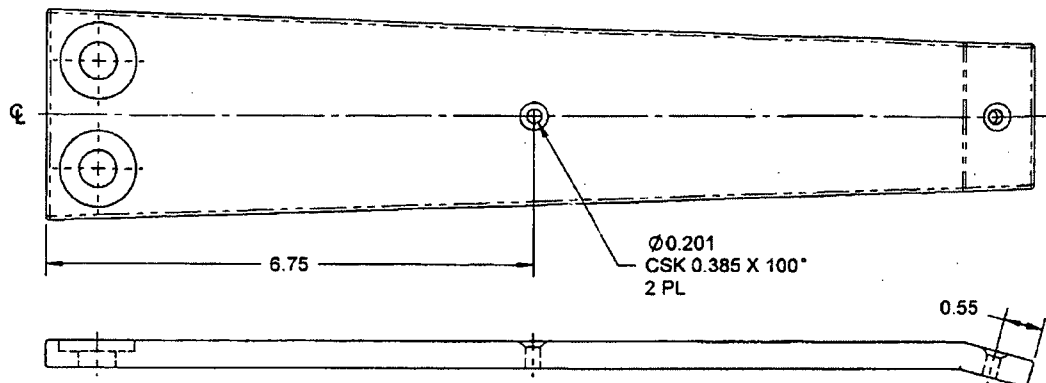


Figure 4: D350-636-105A/-105B WEDGE KIT INSTALLATION

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